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TECHNICAL SERVICE BULLETIN (TSB) 20240531-01
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M-1002 & SUBASSEMBLIES

Items Affected: Angle Valve Retainers

Summary: M-1002 Appendix B section 3.4 Subcontracting states that "A tank car facility cannot subcontract an activity." The interpretation we received from the AAR is that the assembly of subcomponents is considered an assembly activity and requires the appropriate C4a or C5 approval. All activity (new manufacture or repair of service equipment) must be completed by the same facility certifying the work.

Midland Angle Valve Retainers are considered a subassembly and therefore cannot be sold separately, fully assembled.

To accommodate, customers can now purchase newly created Retainer Kits and assemble on site. These kits contain all the components that make up a Retainer Subassembly. These kit part numbers are a combination of the retainer assembly part number with a **K-** preceding the current retainer part number. For example, 730-301-CS is replaced by **K-730-301-CS**. This applies to all Midland Angle Valve Retainer subassemblies.

Contact Us: For additional questions, visit:

<https://www.opwglobal.com/midland/contact/sales-manager-locator> for contact information.

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